# **Pressure Control Valves**

### Back Pressure Regulators UV 4.7, 4.8

Valves for Aggressive Media and Large Flow Rates



#### **Technical Data**

Connection DN 50 - 100 Nominal Pressure PN 16

Inlet Pressure  $V_{vs}$ -Value  $V_{v$ 

#### Description

Self-acting back pressure regulators are simple control valves offering accurate control while being easy to install and maintain. They control the pressure upstream of the valve without requiring pneumatic or electrical control elements.

The UV 4.7 and 4.8 backpressure regulators are spring-loaded diaphragm-controlled and balanced proportional control valves for large volumes. The valve cone is fitted with a soft seal (up to 130  $^{\circ}$ C). This bypass valve is manufactured from deep-drawn stainless steel featuring excellent corrosion resistance.

The inlet pressure to be controlled is balanced across the valve seat by the force of the valve spring (set pressure). If the inlet pressure rises above the set pressure, the valve opens. With decreasing inlet pressure the valve control orifice reduces, when the pipeline is depressurised, the valve is closed. Rotating the adjusting screw clockwise increases the inlet pressure.

The valves requires a sense line (to be installed on-site).

These valves are no shut-off elements ensuring a tight closing of the valve. In accordance with DIN EN 60534-4 and/or ANSI FCI 70-2 they may feature a leakage rate in closed position in compliance with the leakage classes V.

#### Standard

- » All stainless steel construction
- » Sense line connection

### Options

- » For toxic or hazardous media: sealed spring cap complete with leakage line connection (incl. sealed adjusting screw). Must be installed with a leakage line capable of draining leaking medium safely and without pressure
- » Various diaphragm and seal materials suitable for your medium
- » Special connections: Aseptic, ANSI or JIS flanges, welding spigots; other connections on request
- » Special versions on request

Operating instructions, know how and safety instructions must be observed. The pressure has always been indicated as overpressure. We reserve the right to alter technical specifications without notice.



K <sub>vs</sub> -Values [m³/h]							
nominal diameter DN							
50	65	80	100				
32	50	80	100				

Setting Ranges [bar], Nominal Pressure								
4.5 - 10	2 - 5	0.8 - 2.5	0.2 - 1.2	0 0.6	0.02 - 0.25	0.02 - 0.15		
PN 16	PN 10	PN 6	PN 2.5	PN 1	PN 1	PN 1		

# **Pressure Control Valves**

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Materials						
Temperature	130 °C					
Body	CrNiMo-steel					
Diaphragm Housing	CrNiMo-steel					
Spring Cap	CrNiMo-steel					
Spring	CrNi-steel					
Valve Seal	EPDM optional FKM					
Diaphragm	EPDM optional FKM					
O-Ring	EPDM optional FKM					

Dimensions [mm]								
setting	DN 50				DN 65			
range bar	A*	С	C <sub>1</sub>	D	A*	C	C <sub>1</sub>	D
4.5 - 10	230	610	750	220	290	750	890	220
2 - 5	230	610	750	220	290	750	890	220
0.8 - 2.5	230	610	750	220	290	750	890	220
0.2 - 1.2	230	610	750	270	290	750	890	270
0.1 - 0.6	230	610	750	360	290	750	890	360
0.02 - 0.25	230	500	640	360	290	640	780	360
0.02 - 0.15	230	500	640	500	290	640	780	500

Dimensions [mm]								
setting	DN 80				DN 100			
range bar	A*	C	C <sub>1</sub>	D	A*	C	C <sub>1</sub>	D
4.5 - 10	310	750	890	220	350	750	890	220
2 - 5	310	750	890	220	350	750	890	220
0.8 - 2.5	310	750	890	220	350	750	890	220
0.2 - 1.2	310	750	890	270	350	750	890	270
0.1 - 0.6	310	750	890	360	350	750	890	360
0.02 - 0.25	310	640	780	360	350	640	780	360
0.02 - 0.15	310	640	780	500	350	640	780	500

<sup>\*</sup> Overall length tolerances in acc. with DIN EN 558

Weights [kg]								
setting	nominal diameter DN							
range bar	50	65	80	100				
4.5 - 10	30	31	33	35				
2 - 5	30	31	33	35				
0.8 - 2.5	30	31	33	35				
0.2 - 1.2	33	34	36	38				
0.1 - 0.6	36	37	39	41				
0.02 - 0.25	37.5	38.5	38.5	38.5				
0.02 - 0.15	37.5	38.5	38.5	38.5				

### **Customs Tariff Number**

84814010

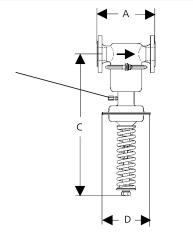
Special designs on request.

The pressure has always been indicated as overpressure. Mankenberg reserves the right to alter or improve the designs or specifications of the products described herein without notice.

# **Dimensional Drawing**

UV 4.7

sense line connection EO8



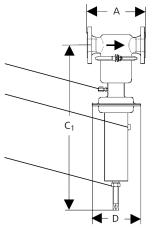
C= max. size with stressless spring

#### UV 4.8

sense line connection EO8

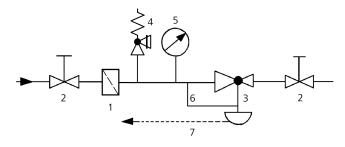
leakage lline connection G 3/8 (option)

adjusting screw sealing (option)



 $C_1 = max$ . size with stressless

# Recommended Installation



- 1 Strainer\*
- 2 Shut-off Valves
- 3 Backpressure Regulator\*
- 5 Pressure Gauge
- Sense Line EO8
- Leakage Line G 3/8 (option)
- 4 Safety Valves\*

Sense line connection 10 - 20 x DN before the valve \*Use MANKENBERG-Products

#### **Authorised Distributor:**



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